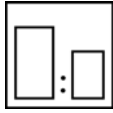


## Serie 500 BeroBase MM 599 Flop Additive

### APPLICATION DATA



**Mixing Ratio**

: If necessary: add max. 5% on metallic quantity.



**Application viscosity**  
**DINCUP 4mm/20°C**

: Airspray (sec) : 15-17  
 Pressure tank (sec) : -  
 Airless (sec) : -  
 -

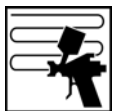


**Gravity feed**  
**Suction feed**  
**Pressure tank**  
**Airless**  
**HVLP**  
**HE**

Nozzle diameter (mm)

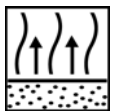
Spraying pressure (bar/psi)

1,3-1,5	3,0-4,0 / 44-58
1,4-1,6	3,5-4,5 / 51-65
-	-
-	-
1,3-1,5	See Info Manufacturer
-	See Info Manufacturer



**Spray coats / Layer thickness**

: 2-3 / 15-25µm (0.6-1.0mil)



**Flash-off (min)**

**20°C/70°F** : 10-15



**Drying time (min)**

**20°C/70°F** : 15-20  
**60°C/140°F** : -  
 Obj.



**Potlife (min)**

**20°C/70°F** : -

## Serie 500 BeroBase MM 599 Flop Additive



### PRODUCT INFO

- Area of application** : Flop controller for the Series 500.
- Chemical base** : Special physically drying binders.
- General qualities** : Correct placement of Metallic parts
- Auxiliary materials** : Series 500

<b>Physical properties</b>	<b>Specific gravity (kg/l)</b>	: 0.926
	<b>Flash point</b>	: Closed cup: 24.5°C (76.1°F)
	<b>Vol.% solids</b>	: 40
	<b>Economy</b>	: 15 m <sup>2</sup> /L/20 µm (0.8 mil)
	<b>Gloss</b>	:
	<b>Colour</b>	: White.

- Substrates** : Non applicabile.
- Undercoats** : n/a
- Finishing materials** : Non applicable.
- Cleaning the equipment** : 1-051 Gun Cleaner
- Storage life (years)** : min. 2  
(Under normal storage conditions and unopened tins).