

WaterBase 900+ Series: 3-Stage Candy Effect Colours

PREPARATION



Colour check

Always determine the right colour and/or colour variant. This should be done at the earliest stage possible, preferably when estimation of the repair is done. Creating a spray-out at this stage is best practice.



Cleaning

Clean with 1-951 Silicone Remover and/or 9-851 WaterBase 900+ Series Degreaser.



Protection

Use suitable respiratory protection (fresh air supply respirator is strongly recommended).

STEP 1




Application

Apply 1 coat of 1-15 Washprimer. (not applicable for 8-245 HS DTM Primer Surfacer).

Apply one of the recommended products* listed below in the recommended Grey Shade:

PRODUCT	COAT(S)
8-746 High Production Non-Sanding Primer	1
8-145 HS Surfacer Non-Sanding	1
8-245 HS DTM Primer Surfacer**	1

* For mixing ratios, please refer to the Technical Data Sheet
 ** Available in Australia only



Flash-off

12 - 15 minutes.

STEP 2




Application

Apply the undercoat colour, including the drop-coat.



Blending

Blend into the adjacent panel or into the blending area. **Ensure that the colour overlaps the primer. Second coat should overlap previous coat.**



Flash-off

Until a uniform matt surface.

STEP 3




Application

Apply the translucent basecoat of your choice (The number of coats has been determined by your spray-out).



Blending

Blend the translucent basecoat over the edge of the undercoat colour.



Dry Time

Until a uniform matt surface (Drying time can vary based on ambient/booth temperature and humidity).

STEP 4




Application

Apply a recommended clear coat suitable for the WaterBase 900+ Series.

BLEND ON PANEL REPAIR



When the repair is done on a panel where blending is required, the edge of the 8-145 HS Surfacer Non-Sanding (8-245 HS DTM Primer Surfacer**) or the 8-746 High Production Non-Sanding Primer in the recommended Grey Shade should be melted in with 47-91 2K Spot Repair Thinner and/or 1-231 Fade-Out Thinner.

RECOMMENDED PRODUCTS



1-15 Washprimer
 8-145 HS Surfacer Non-Sanding
 8-245 HS DTM Primer Surfacer**
 8-746 High Production Non-Sanding Primer
 47-91 2K Spot Repair Thinner
 1-231 Fade-Out Thinner
 MS/HS/HS420 Clear Coats