WaterBase 900+ Series: 3-Stage Candy Effect Colours

PREPARATION

Colour check
Always determine the right colour and/or colour variant. This should be done at the earliest stage possible, preferably when estimation of the repair is done. Creating a spray-out at this stage is best practice.

Cleaning
Clean with 1-951 Silicone Remover and/or 9-851 WaterBase 900+ Series Degreaser.

Protection
Use suitable respiratory protection (fresh air supply respirator is strongly recommended).

STEP 1

Application
Apply one of our recommended products* listed below in the recommended Grey Shade:

PRODUCT	COAT(S)
8-746 High Production Non-Sanding Primer	1
8-245 HS DTM Primer Surfacer**	1

* For mixing ratios, please refer to the Technical Data Sheet
** Available in Australia only

Blending
Blend into the adjacent panel with our recommended Grey Shade for a perfect colour match.

Flash-off
12 - 15 minutes.

STEP 2

Application
Apply the undercoat colour, including the drop-coat.

Blending
Blend into the adjacent panel or into the blending area. **Ensure that the colour overlaps the primer. Second coat should overlap previous coat.**

Flash-off
Until a uniform matt surface.

STEP 3

Application
Apply the translucent basecoat of your choice (The number of coats has been determined by your spray-out).

Blending
Blend the translucent basecoat over the edge of the undercoat colour.

Dry Time
Until a uniform matt surface (Drying time can vary based on ambient/booth temperature and humidity).

STEP 4

Application
Apply a recommended clear coat suitable for the WaterBase 900+ Series.

BLEND ON PANEL REPAIR

When the repair is done on a panel where blending is required, the edge of the 8-746 High Production Non-Sanding Primer (8-245 HS DTM Primer Surfacer**) in the recommended Grey Shade should be melted in with 47-91 2K Spot Repair Thinner and/or 1-231 Fade-Out Thinner.

RECOMMENDED PRODUCTS

8-245 HS DTM Primer Surfacer**
8-746 High Production Non-Sanding Primer
47-91 2K Spot Repair Thinner
1-231 Fade-Out Thinner
MS/HS/HS420 Clear Coats

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