

WaterBase 900+ Series: 3-Stage Candy Effect Colours

PREPARATION



Colour check

Always determine the right colour and/or colour variant. This should be done at the earliest stage possible, preferably when estimation of the repair is done. Creating a spray-out at this stage is best practice.



Protection

Use suitable respiratory protection (fresh air supply respirator is strongly recommended).



Cleaning

Clean with 1-951 Silicone Remover and/or 9-851 WaterBase 900+ Series Degreaser.

STEP 1




Note

When the OEM coated parts are not sanded through till the bare metal, please proceed with STEP 2.

If the OEM coated parts are repaired using the 8-145 HS Surfacer Sanding then we recommend to follow the instructions of the Best Practices for WaterBase 900+ Series: 3-Stage Candy Effect Colours, Substrate: 8-145 HS Surfacer Sanding.

If the OEM coated parts are repaired using Grey Shade 1K Primers Aerosol then we recommend to follow the instructions of the Best Practices for WaterBase 900+ Series: 3-Stage Candy Effect Colours, Substrate: Spot Repair Using Grey Shade 1K Primer Aerosol.

STEP 3




Application

Apply the translucent basecoat of your choice (The number of coats has been determined by your spray-out).



Blending

Blend the translucent basecoat over the edge of the undercoat colour.



Dry Time

Until a uniform matt surface (Drying time can vary based on ambient/booth temperature and humidity).

STEP 2




Application

Apply the undercoat colour, including the drop-coat.



Blending

Blend into the adjacent panel or into the blending area. **Ensure that the second coat overlaps the previous coat.**



Flash-off

Until a uniform matt surface.

STEP 4




Application

Apply a recommended clear coat suitable for the WaterBase 900+ Series.

BLEND ON PANEL REPAIR



Blend into the adjacent panel or into the blending area. **Ensure that the second coat overlaps the previous coat.**

RECOMMENDED PRODUCTS



47-91 2K Spot Repair Thinner
 1-231 Fade-Out Thinner
 MS/HS/HS420 Clear Coats