

## WaterBase 900+ Series: 3-Stage Candy Effect Colours

### PREPARATION



#### Colour check

Always determine the right colour and/or colour variant. This should be done at the earliest stage possible, preferably when estimation of the repair is done. Creating a spray-out at this stage is best practice.



#### Protection

Use suitable respiratory protection (fresh air supply respirator is strongly recommended).



#### Cleaning

Clean with 1-951 Silicone Remover, 9-851 WaterBase 900+ Series Degreaser and/or 1-851 Antistatic Degreaser.

## STEP 1




#### Application

Apply one of the recommended products\* listed below in the recommended Grey Shade:

PRODUCT	COAT(S)
1-60 Plastic Primer**	1
8-746 High Production Non-Sanding Primer	1

\* For mixing ratios, please refer to the Technical Data Sheet

\*\* If 1-60 is used, the recommended Grey Shade in WaterBase 900+ series is mandatory



#### Blending

Blend into the adjacent panel with our recommended Grey Shade for a perfect colour match.



#### Flash-off

12 - 15 minutes.

## STEP 2




#### Application

Apply the undercoat colour, including drop-coat.



#### Blending

Blend into the adjacent panel or into the blending area. **Ensure that the colour overlaps the primer. Second coat should overlap previous coat.**



#### Flash-off

Until a uniform matt surface.

## STEP 3




#### Application

Apply the translucent basecoat of your choice (The number of coats has been determined by your spray-out).



#### Blending

Blend the translucent basecoat over the edge of the undercoat colour.



#### Dry Time

Until a uniform matt surface (Drying time can vary based on ambient/booth temperature and humidity).

## STEP 4




#### Application

Apply a recommended clear coat suitable for the WaterBase 900+ Series.

### BLEND ON PANEL REPAIR



When the repair is done on a panel where blending is required, the edge of the 8-746 High Production Non-Sanding Primer in the recommended Grey Shade should be melted in with 47-91 2K Spot Repair Thinner and/or 1-231 Fade-Out Thinner.

### RECOMMENDED PRODUCTS



8-746 High Production Non-Sanding Primer  
 1-60 1K Plastic Primer  
 47-91 2K Spot Repair Thinner  
 1-231 Fade-Out Thinner  
 MS/HS/HS420 Clear Coats