EER 1-7520 EFINISH Epoxy Primer Grey

GENERAL INFORMATION

1-7520 Epoxy Primer Grey is a high-filling Epoxy Primer with good resistance to chemicals, that is easy to spray. Wet-on-wet application is possible.

MIXING RATIO



Sanding: 2:1 Primer: Hardener + 15% Uni Thinner **Non-Sanding**: 2:1 Primer: Hardener + 20% Uni Thinner

COMPONENTS



1-70 Epoxy Primer Hardener 1-141 Uni Thinner Fast 1-151 Uni Thinner Medium 1-161 Uni Thinner Slow

GUN SET UP



	NOZZLE (MM)	AIR PRESSURE (BAR / PSI)	
HVLP	1,3-1,5	2/29	
HE	1,3-1,8	1,8-2,0/26-29	
Airless / Airmix	0,009-0,011"/40°	160-200/ 2100-2900	

ADDITIVES



APPLICATION



Sanding: 1 - 2 coat 50 - 80 μm (2,0-3,15 mil) **Non-Sanding:** 1 coat 50 μm (2,0 mil)

SURFACE PREPARATION



Cleaning: Clean with 1-951 Silicone Remover by using wipe on/wipe off method. Sanding: Sand surface thoroughly with P180 dry discs. For preparation of E-coat and OEM finishes sand with P240 dry discs or scuffing pad. Cleaning: After preparation of substrate repeat cleaning procedure.



Mask entire vehicle to eliminate unwanted overspray.

FLASH OFF AND DRY TIMES





AIR DRY 20°C / 68°F		FORCED DRY 60°C / 140°F	
Flash off wet-on-wet	45 minutes	Flash off dry	10 - 20 minutes
Dust free	45 minutes	Dust free	-
Dry to handle	16 hours	Dry to handle	60 minutes
Dry to tape	16 hours	Dry to tape	60 minutes
Dry to sand	16 hours	Dry to sand	60 minutes
Dry to polish	-	Dry to polish	-

Flash off times for wet-on-wet application 45 minutes.

NEXT LAYER



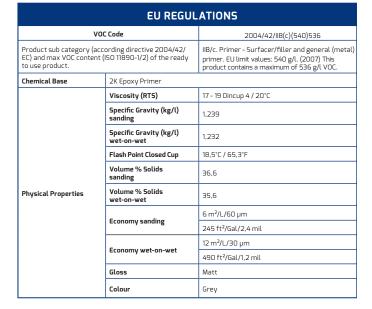
MM 900 - 9999 WaterBase 900° Series MM 500 - 5999 BeroBase 500 Series MM 2000 - 2099 BeroMix 2000 Series

SUBSTRATES



Cured and sanded old paint systems on: Metal, (Steel-zinc-aluminium) or sanded polyester.

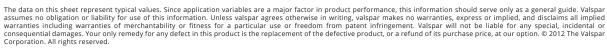
PHYSICAL DATA



POT LIFE AT 20°C / 68°F



24 hour







1-7520 Epoxy Primer Grey

PROTECTION

Use suitable respiratory protection (fresh air supply respirator is strongly recommended).



For more detailed information please visit the following link for the Safety Data Sheet:

https://sds.de-beer.com/en/debeer/choose_localization

CLEAN UP



1-051 Gun Cleaner

STORAGE/SHELF LIFE

Minimum 2 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).



NOTES

Can be sanded both wet and dry. Due to the large variety of aluminium parts, first contact supplier.

